

## PATENT ABSTRACTS OF JAPAN

(11)Publication number : 09-052313

(43)Date of publication of application : 25.02.1997

(51)Int.Cl.

B32B 7/02  
B32B 7/02  
B32B 27/00  
B32B 27/20  
B32B 27/32  
B65D 65/26  
B65D 65/40  
B65D 75/34  
B65D 83/04  
// B29C 47/14  
C08K 3/00  
C08L 23/00  
C08L 23/14

(21)Application number : 07-233243

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(22)Date of filing : 17.08.1995

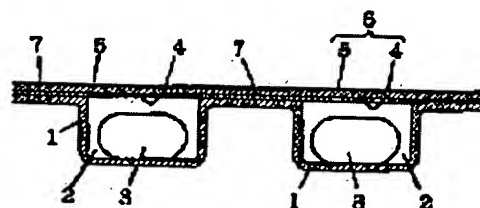
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## (54) FILM OF SEALING PROPERTIES AND ITS MANUFACTURE

## (57)Abstract:

PROBLEM TO BE SOLVED: To preserve stably a content by a PTP(press through pack) packaging without using an aluminum foil and manufacture a film of sealing properties for taking out simply the content by the simple operation.

SOLUTION: A base layer 5 is formed by a resin composition containing matrix resin (propylene resin or the like), having the vapor permeability of 20g/m<sup>2</sup>.24 hours or less at the thickness of 25 $\mu$ m, (100 pts.wt.), non-miscible thermoplastic resin (styrene resin or the like) (2-30 pts.wt.) and a filler (5-70 pts.wt.), and a heat seal layer 4 is formed on one face of the base layer to form a film 6 of sealing properties. Elastomer can be contained in the resin composition. The film 6 of sealing properties is used for the PTP package, and sealing is carried out by storing a material 3 to be



stored such as a tablet in a storage recessed section 2 of a molded body and heat sealing.  
Non-chlorine resin can be used for the base layer and the heat seal layer.

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## LEGAL STATUS

[Date of request for examination] 27.09.2001

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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